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**GREAT PLAINS INDUSTRIES, INC.**

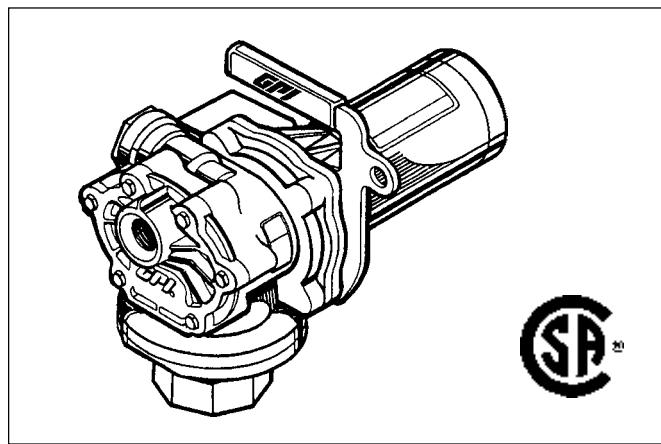
"A Great Plains Ventures Subsidiary"

[www.gpi.net](http://www.gpi.net)

1-800-835-0113

# P-200 Plastic Utility Pump for Petroleum Products

## Owner's Manual



### GENERAL INFORMATION

#### Purpose of this Manual

This manual will assist you in operating and maintaining your pump. It provides information which will help you achieve years of dependable performance and trouble-free operation.

This pump was designed specifically for use with thin to medium viscosity petroleum fluids such as 30 weight motor oil. Fluids used with this pump should fall into NFPA listed categories for combustible fluids with a flash point above 200°F (93°C). The fluids should be clean and free of debris which might damage or impair proper operation of internal components.

Using fluids, other than those for which the pump was designed, could lead to serious personal injury and void the warranty.

Before operating your pump, read this manual thoroughly. If you have problems with your pump in the future, please refer to the Maintenance and Troubleshooting Sections.

For assistance, contact your dealer or the Customer Service Department.

#### How to Use this Manual

Specific part names and numbers are given in the Illustrated Parts Drawing at the end of this manual.



This symbol is used throughout the manual to call attention to safety messages

**Warnings** alert you to the potential for personal injury.

**Cautions** call attention to practices or procedures which may damage your equipment.

**Notes** give you information that can improve efficiency of operations.

#### It is your responsibility to:

- make sure that all operators have access to adequate instructions about safe operating and maintenance procedures.
- know and follow all safety precautions for handling combustible high flash point petroleum fluids.
- know proper safety guidelines for providing electrical power to your pump.

#### Safety Instructions

For your future safety, review the warnings and cautions below before operating your pump.



### WARNING

This product shall not be used for pumping fuel or other liquids into aircraft.

- To avoid personal injury, do not use this pump with flammable fuels such as gasoline or alcohol. Do not use with diesel fuel, kerosene, chemicals, or herbicides.
- Static discharge could result in an arc, explosion, and serious injury. To avoid personal injury, do not use this pump with flammable fluids.
- Follow standard precautions for handling combustible high flash point fluids.
- Serious electrical shock can result from operating electrical equipment on wet ground.
- Inspect wiring regularly. Make sure the power cord is correctly attached to the battery. To avoid electrical shock, use extra care when connecting the pump to the battery.
- Do not exceed standard duty cycle of 30 minutes ON and 30 minutes OFF. Allow the pump to cool for the same length of time it is in operation.
- Do not run the pump over 20 seconds without fluid flow. "Dry running" can cause overheating and pump damage.
- Do not operate the pump for more than 10 minutes with the nozzle closed or pump damage may occur.
- To avoid personal injury, turn the pump OFF and disconnect from power before repairing or servicing.
- Follow cleaning solvent manufacturer's recommended safety precautions and disposal suggestions.
- Do not return pumps without specific authority from the Customer Service Department. Due to strict regulations governing transportation, handling and disposal of combustible substances, pumps will not be accepted for rework unless they have been drained and cleaned.

12. Do not pump the tank dry. The tank bottom may contain impurities that could damage your equipment.

## Damage Inspection

Upon receipt, examine all parts for visible damage. These parts include the pump, power cord, hose, and nozzle.

If any items are damaged or missing, please contact your distributor.

## INSTALLATION

To maximize pump performance, clean tank interior of all dirt and foreign material before installation.

**NOTE:** To prevent pressure build-up and possible nozzle leakage, make sure the tank is vented. A vent cap rated at 1 psi is recommended.

### Priming

This pump is designed to self-prime to a minimum height of 60 inches (152 cm) with 10 weight oil.

If your installation requires a greater lift capacity, the pump may not prime unless the gears are coated with oil. To coat gears, remove the hose and squirt motor oil into the gear cavity. Replace the hose and turn the pump ON. Using this procedure, lift of up to 18 feet (5.5 meters) is possible.

On tanks over 8 feet (2.4 meters) deep, a check valve may be required at the bottom of the suction pipe to help establish and maintain prime.

### Install the Pump

To prevent leakage, seal all connecting threads with three to four turns of Teflon® tape during installation.

1. After sealing threads, tighten the bung adapter on the tank until snug.

The provided suction pipe has a variable length of 22 to 40 inches (56 to 102 cm). For additional length, use the Suction Pipe Extension described in the Illustrated Parts Drawing.

An alternate suction pipe may be constructed of 1-inch pipe cut to appropriate length. To avoid possible tank impurities which could damage your pump, determine tank depth and cut pipe a few inches shorter.

2. After sealing threads, tighten the suction pipe into the pump inlet until snug.
3. Place gasket on top of bung adapter.
4. Extend the provided suction pipe to its full length and insert carefully into the tank. The provided suction pipe will adjust to the length needed to rest on the tank bottom.
5. Position pump on bung adapter, taking care not to displace gasket.
6. Hold pump in position while securely tightening union ring. Do not overtighten. Make sure union ring is not cross-threaded.

## Install Hose and Nozzle

To prevent leakage, seal all connecting threads with three to four turns of Teflon® tape.

1. If installing accessories such as meters or filters, do so now, following manufacturer's instructions.

**CAUTION:** Make sure any hose and nozzle used are compatible with petroleum fluids.

2. After sealing threads, hand-tighten the hose into the outlet until snug.
3. Hand-tighten nozzle to hose.

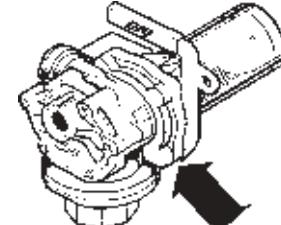
## OPERATION

This pump was designed specifically for use with thin to medium viscosity petroleum fluids such as 30 weight motor oil. Fluids used with this pump should fall into NFPA listed categories for combustible fluids with a flash point above 200° F (93° C). The fluids should be clean and free of debris which might damage or impair proper operation of internal components.

Using fluids, other than those for which the pump was designed, could lead to serious personal injury and void the warranty.

### Daily Pre-Operation

1. Keep pump exterior clean to help identify leaks. Before each use, inspect for leaks around seals or connections. If found, refer to the Troubleshooting Section.
2. Check for leakage under the pump housing. A small drain hole relieves any fluid which bypasses the motor shaft seal. If **any** leakage is found here, replace the motor shaft seal using instructions in the Repair Section.
3. Make sure hoses are in good condition and connections are tight.
4. Make sure the work area is dry.
5. Inspect wiring for corrosion or damage. Replace, as necessary.
6. Connect the pump to a 12-volt DC battery with the red wire fastened to positive (+) and the black to negative (-).



**CAUTION:** Do not use with a 24-volt or 115-volt power source.

**CAUTION:** Do not pump the tank dry. The tank bottom may contain impurities that could damage your equipment.

### Dispense Fluid

This pump is for use with thin to medium viscosity petroleum products only. Some fluid may become too thick to pump if outside temperature is less than 50° F (10° C).

1. Start pump by turning power switch to ON.
2. Insert the nozzle into the receiving tank.
3. Open the valve on the nozzle.

This pump is designed to self-prime. If fluid does not flow within 15 to 20 seconds, turn OFF and refer to Priming and Troubleshooting Sections.

**CAUTION:** Do not run the pump over 20 seconds without fluid flow. "Dry running" can cause overheating and pump damage.

This pump contains an automatic bypass valve to prevent pressure build-up when the pump is ON with the nozzle closed.

**CAUTION:** Do not operate the pump for more than 10 minutes with the nozzle closed or pump damage may occur.

4. Dispense the desired fluid amount.

**CAUTION:** Do not exceed standard duty cycle of 30 minutes ON and 30 minutes OFF. Allow the pump to cool for the same length of time it is in operation.

**NOTE:** Shorten the duty cycle when pumping colder or thicker fluids.

5. When dispensing is complete, close the nozzle and turn the pump OFF.

## MAINTENANCE

Although this pump is designed for minimum maintenance, proper cleaning and servicing is vital to prolong product life and promote trouble-free operation.

Perform a regular visual inspection of the system using the Daily Pre-Operation procedure in the Operations Section.

When cleaning, wipe with a clean cloth and use solvent as necessary.

### Replace Fuse

1. Locate the fuse holder on the power cord.
2. To remove fuse, push the ends together and twist. Replace the blown fuse with a new fuse.

### Remove Pump from Tank

1. Disconnect pump from power.
2. Observing safety precautions, elevate the nozzle and hose to allow excess fluid to drain into the tank.
3. Loosen the union ring to release the inlet fitting.
4. Lift the pump from the bung adapter. The gasket may stick inside the inlet fitting.
5. Remove the suction pipe, as necessary.
6. Wipe the entire system with a clean cloth.

### Clean Strainer

Clean the strainer if reduced flow indicates clogging.

1. Disconnect pump from power.
2. Remove gear coverplate and coverplate O-ring on pump housing.
3. Pull the strainer from the housing.
4. Clean the strainer and cavity. A soft-bristled brush and solvent can be used to clean the strainer. Replace strainer, as necessary.

5. Insert the strainer in the cavity.
6. Clean the coverplate and O-ring. Coat the O-ring with light weight grease.
7. Position the O-ring and coverplate. Tighten to housing. Torque screws to 25 to 35 in. lbs.

### Clean Pump

During use, the pump may be exposed to impurities from the tank. If low flow or other problems occur, refer to the Troubleshooting Section.

If cleaning is required, disassemble the pump as outlined in the Repair Section. Carefully inspect all parts for wear or damage and replace, as necessary. When inspecting O-rings and seals, look for breakage, wear and signs of deterioration, such as swelling. Before seating, coat O-rings with light weight grease.

### Store Pump

If the system will not be used for an extended period, store as follows:

1. Clean, as necessary, using instructions in the Repair Section.
2. Coat pump interior with clean petroleum product such as 30 weight motor oil. Allow excess to drain from the pump.
3. Wipe exterior of entire pump.
4. Store in a dry location.

## REPAIR

When cleaning, wipe with a clean cloth and use solvent as necessary.

### Replace Motor, Switch or Power Cord

#### To replace the motor:

1. Disconnect pump from power.
2. Remove the screws holding the motor and handle to housing.
3. Lift the motor from the housing and drive shaft.
4. Remove the screws on the planetary gear module and slip it from the motor shaft.
5. If replacing the motor only, remove the power cord using appropriate instructions below.
6. Assemble by reversing steps above. During assembly, make sure the motor is properly seated against the motor adapter seal. Torque screws to 75 to 100 in. lbs.

#### To replace the switch:

1. Disconnect the pump from power.
2. Remove the switch box coverplate on the side of the motor.
3. Press inward on the sides of the switch. Push the switch from the switch box.

**NOTE:** Before disconnecting wires, note their positions on the switch. Connect to the new switch in the same positions.

4. Disconnect the terminal wires from the back of the old switch.
5. Replace the new switch by reversing steps above. Carefully position all wires in switch box before replacing coverplate.
6. Install coverplate and tighten screws until snug. Do not overtorque.

#### To replace the power cord:

Replacement of the power cord also requires switch replacement. Refer to switch installation instructions above.

1. Disconnect pump from power.
2. Remove the switch box coverplate on the side of the motor.
3. Remove electrical tape and unscrew the wire nut. Remove wire from the terminal on the back of the switch.
4. Remove the old power cord.
5. Install the new power cord by reversing steps above. Secure wire nut with two wraps of electrical tape.
6. Install coverplate and tighten screws until snug. Do not overtorque.

## Replace the Drive Shaft or Motor Shaft Seal

#### To remove the drive shaft and motor shaft seal:

1. Disconnect pump from power.
2. Remove the motor as described in motor replacement instructions above.
3. Carefully slide the drive shaft from both the motor and the housing. Note the position of the motor shaft washer.
4. Carefully pry the motor shaft seal from the housing with a flat-bladed screwdriver.
5. Inspect the drive shaft, motor shaft washer and seal, and bearings for wear. Replace, as necessary.

#### To replace the drive shaft and motor shaft seal:

1. Disconnect pump from power and remove the drive shaft and motor shaft seal as detailed immediately above.
2. Press the motor shaft seal into the housing.
3. Position the motor shaft washer on the seal. Slide the notched end of the drive shaft into place in the housing.
4. During assembly, make sure the motor is properly seated against the motor adapter seal and the housing.
5. Align the drive shaft with the planetary gear module. When properly aligned, the drive shaft will slip into place with the motor against the housing.
6. Replace the screws fastening the motor and handle to the housing. Use the two longer bolts to secure the handle. Torque to 75 to 100 in. lbs.

## Replace Gears, Wearplates or Drive Key

#### To remove the gears, wearplates and drive key:

1. Disconnect pump from power.
2. Remove the coverplate and O-ring from the housing.
3. Remove the wearplates, drive key, and gears from the housing.
4. Inspect the gears, wearplates, and key for wear or damage. Replace, as necessary. Clean cavity.

#### To assemble gears, wearplates and drive key:

1. Position one of the wearplates in the gear housing.  
NOTE: Make sure the rounded edge of the wearplate faces the gears.
2. Place a gear over the drive shaft.
3. Align the slotted drive shaft end with the gear and carefully place the key in the slot.
4. Position the other gear in the housing. Turn the gears to make sure they do not bind.
5. Position the other wearplate with the rounded edge facing the gears. Make sure the wearplate is flush with the housing.
6. Replace the O-ring and coverplate. Torque screws to 25 to 35 in. lbs.

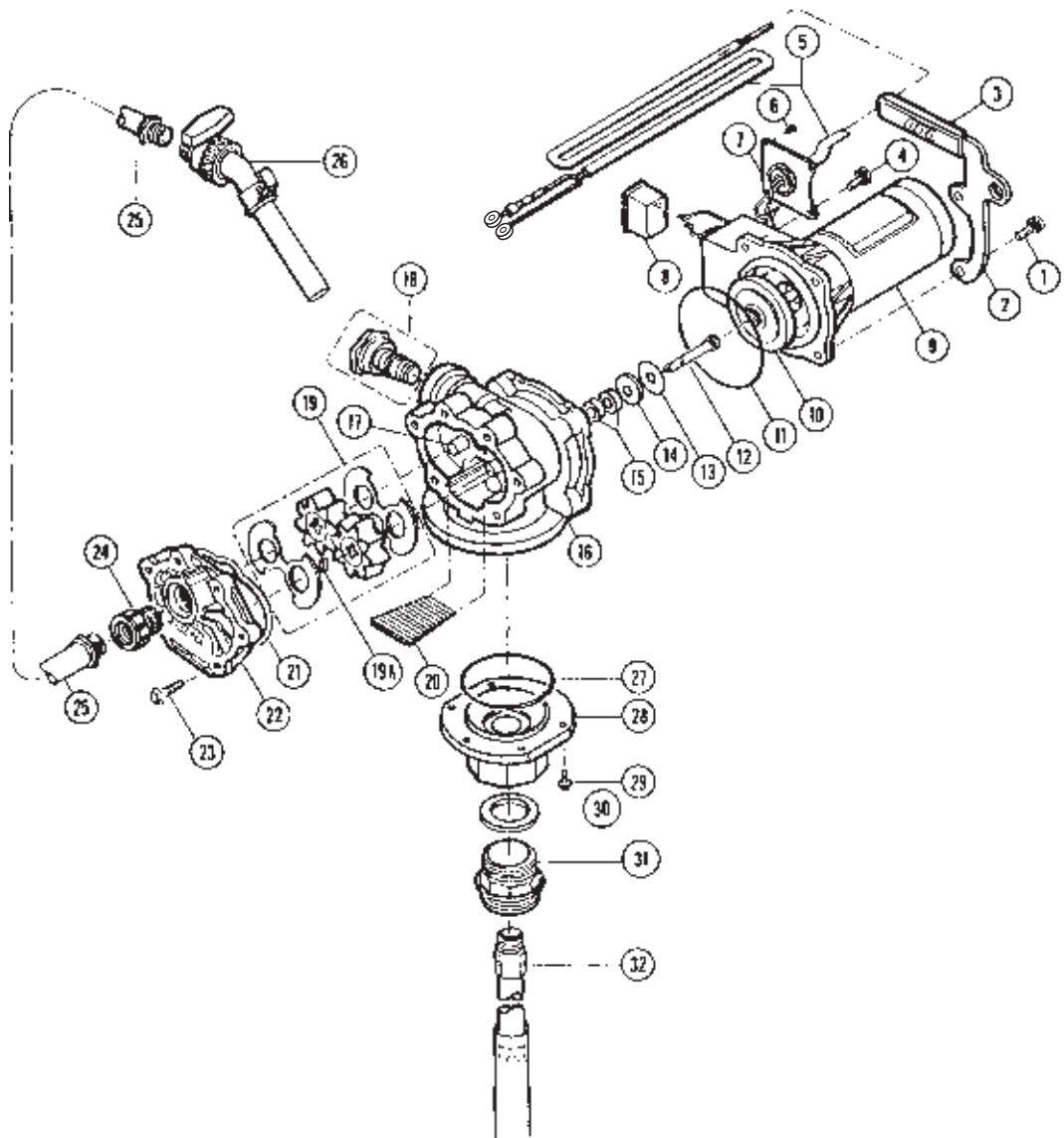
## Clean or Replace Bypass Poppet

1. Disconnect pump from power.
2. Remove the bypass poppet plug.
3. Remove the spring and poppet.
4. To clean, wipe the cavity, plug, spring, and poppet with a clean cloth. As necessary, clean with an appropriate solvent.
5. Examine the poppet, O-ring and spring. Replace, as necessary.
6. To replace the poppet O-ring, remove the O-ring using a small screwdriver or similar tool. Take care not to damage the poppet or O-ring. Coat the O-ring with light weight grease and seat the O-ring on the poppet head.
7. To assemble, place the spring and poppet in the poppet cavity. Install plug and tighten snugly.

## TROUBLESHOOTING

SYMPTOM	PROBABLE CAUSE	CORRECTIVE ACTION
A. MOTOR DOES NOT RUN	1. Fuse blown 2. Switch defective 3. Motor burned out	Inspect fuse in fuse holder. If blown, replace.  Remove switch coverplate and inspect switch. Replace, if necessary.  Remove motor from pump and test by connecting to 12-volt DC power supply. Replace, if necessary.
B. MOTOR RUNS BUT DOES NOT PUMP FLUID	1. System air leak 2. Drive key broken 3. Strainer clogged 4. Gear coverplate O-ring defective 5. Bypass poppet stuck 6. Suction pipe clogged, damaged or missing 7. Gear drive shaft broken 8. Gear wear	Ensure all fittings and connections are tight. Inspect suction pipe and bung adapter for leakage or damage.  Remove coverplate and replace key.  Remove coverplate. Clean strainer and install again.  Remove coverplate. Inspect O-ring and replace if worn or damaged.  Remove poppet and clean. Install again.  Remove pump from tank. Inspect suction pipe and clean or replace, as necessary.  Remove coverplate, wearplates, gears, and motor. Remove and inspect drive shaft. Replace, if defective.  Remove the coverplate and inspect wearplates, gears, and drive key. Gears must turn freely with the drive key removed. Replace any worn or damaged parts.
C. LOW FLOW RATE	1. Low voltage or poor connections 2. Strainer partially clogged 3. Suction pipe clogged or damaged 4. Bypass poppet stuck 5. Gear wear 6. Discharge hose too long 7. Power cord too long 8. Fluid too thick for pump	Check for adequate battery voltage and good connections at clamps.  Remove the gear coverplate. Clean strainer and install again.  Remove pump from tank. Inspect suction pipe and clean or replace, as necessary.  Remove poppet and clean. Install again.  Remove the coverplate and inspect wearplates, gears and drive key. Gears must turn freely with the drive key removed. Replace any worn or damaged parts.  Excessive hose lengths result in reduced flow rate.  Excessive cord lengths result in reduced flow rate.  Use only thin to medium combustible petroleum fluids such as 30 weight motor oil. Allow fluid to warm if operating at low temperatures.
D. RAPID OVERHEATING OF MOTOR	1. Duty cycle too long 2. Fluid too thick for pump 3. Strainer clogged	Do not exceed the standard duty cycle for medium viscosity petroleum fluids of 30 minutes ON and 30 minutes OFF. Allow the pump to cool for the same length of time it is in operation.  Use only thin to medium combustible petroleum fluids such as 30 weight motor oil. Allow fluid to warm if operating at low temperatures.  Remove gear coverplate. Clean strainer and install again.

## ILLUSTRATED PARTS LIST



Item No.	Part No.	Description	No. Req'd.
1	904003-92	Sems Screw (5/16-18 x 7/8 in.)	2
2	118021-1	Handle	1
3	118023-1	Handle Grip	1
4	904002-24	Sems Screw (5/16-18 x 3/4 in.)	2
5	110215-9	Power Cord Assembly (15 ft.)	1
6	904001-99	Pan HD Screw (8-32 x 5/16 in.)	4
7	119077-1	Switch Coverplate	1
8	902002-91	Rocker Switch	1
9	119002-18	Motor Assembly (12-volt DC)	1
10	906001-67	Planetary Gear Module	1
	904003-50	Sems Screw (8-32 x 11/16 in.) not shown	4
11	901001-91	Motor Adapter Seal	1
12	110204-2	Drive Shaft Assembly	1
13	904003-70	Motor Shaft Washer	1
14	110078-8	Motor Shaft Seal	1
15	118020-1	Bearing	2
16	118006-1	Pump Housing	1

Item No.	Part No.	Description	No. Req'd.
17	110018-2	Gear Shaft Support	2
18	118508-2	Bypass Poppet Assembly Kit	1
19	118502-1	Gear Kit	1
19-A	110017-2	Key	1
20	110063-2	Inlet Strainer	1
21	118017-1	Coverplate O-ring	1
22	118007-1	Gear Coverplate	1
23	904003-49	Sems Screw (1/4-20 x 1 in.)	6
24	115015-1	Hose Adapter Fitting	1
25	110188-1	Buna-N® Hose (1 in. x 12 ft.)	1
26	110107-2	Discharge Nozzle	1
27	901002-38	Inlet O-ring	1
28	115018-5	Lower Cover Assembly (2 in.)	1
29	904003-91	Sems Screw (1/4-20 x 3/4 in.)	6
30	114029-1	Teflon® Gasket	1
31	115097-2	Bung Adapter Assembly	1
32	110100-1	Adjustable Suction Pipe	1

### Kits and Accessories

- 118502-1 Gear Kit includes a key, two gears, and two wearplates.  
 118504-1 Overhaul Kit includes a coverplate O-ring, motor shaft seal, motor adapter seal, inlet O-ring, poppet O-ring, key, two gears, and two wearplates.  
 118505-1 Drive Shaft Kit includes two bearings, the motor shaft seal, motor shaft washer, drive shaft assembly, and motor adapter seal.  
 118506-1 Seal Kit includes the coverplate O-ring, motor shaft seal, motor adapter seal, inlet O-ring, and poppet O-ring.  
 118508-2 Bypass Poppet Assembly Kit includes bypass poppet assembly with plug for automatic bypass feature.  
 115527-2 Suction Pipe Extension, 15 inches.

## SPECIFICATIONS

### Applications

Fluids: Medium viscosity petroleum fluids such as 30 weight oil.  
Operating Environment: Outdoor, year-round with an operating temperature range of -20° to +120° F (-28° to +51° C).  
Designed for mounting on above-ground vented storage tank.

### Pump Housing

Lightweight, durable, molded plastic housing. Convenient union ring for easy installation.

### Performance

Pump Rate: 8 GPM (30 LPM). Rate will vary with viscosity and temperature.

Duty Cycle: 30 minutes ON, 30 minutes OFF. Duty cycle will vary with viscosity and temperature.

### Electrical Specifications

Input: 12-volt DC

Cord: 10 gauge, 15 feet (4.6m)

Fuse: 25 amps AGC

### Mechanical Connections

Bung: 2 in. NPT

Inlet: 1 in. NPT

Outlet: 1 in. NPT

### Accessories

Standard 1 in. x 12 ft. (3.7m) Buna-N® statically grounded discharge hose.

Standard 1 in. ball valve nozzle.

### Weight

Shipping: 26 lbs. (11.8 kg)

## PARTS AND SERVICE

For warranty consideration, parts or other service information, please contact your local distributor. If you need further assistance, contact the GPI Customer Service Department in Wichita, Kansas, during normal business hours.

A toll free number is provided for your convenience.

**1-800-835-0113**

To obtain prompt, efficient service, always be prepared with the following information:

- The model number of your pump
- The serial number or manufacturing date code of your pump
- Part descriptions and numbers

Part information can be obtained from the Illustrated Parts Drawing.

For warranty work, always be prepared with your original sales slip or other evidence of purchase date.

Please contact GPI before returning any parts. It may be possible to diagnose the trouble and identify needed parts in a telephone call or letter. GPI can also inform you of any special requirements you will need to follow for transportation and handling of equipment which has been used to transfer petroleum products.

**CAUTION:** Do not return pumps without specific authority from the Customer Service Department. Due to strict regulations governing transportation, handling, and disposal of petroleum products, GPI cannot accept pumps for rework unless they have been drained and cleaned.

## **Limited Warranty Policy**

Great Plains Industries, Inc. 5252 E. 36<sup>th</sup> Street North, Wichita, KS USA 67220-3205, hereby provides a limited warranty against defects in material and workmanship on all products manufactured by Great Plains Industries, Inc. This product includes a 1 year warranty. Manufacturer's sole obligation under the foregoing warranties will be limited to either, at Manufacturer's option, replacing or repairing defective Goods (subject to limitations hereinafter provided) or refunding the purchase price for such Goods theretofore paid by the Buyer, and Buyer's exclusive remedy for breach of any such warranties will be enforcement of such obligations of Manufacturer. The warranty shall extend to the purchaser of this product and to any person to whom such product is transferred during the warranty period.

The warranty period shall begin on the date of manufacture or on the date of purchase with an original sales receipt. This warranty shall not apply if:

- A. the product has been altered or modified outside the warrantor's duly appointed representative;
- B. the product has been subjected to neglect, misuse, abuse or damage or has been installed or operated other than in accordance with the manufacturer's operating instructions.

To make a claim against this warranty, contact the GPI Customer Service Department at 316-686-7361 or 800-835-0113. Or by mail at:

Great Plains Industries, Inc.  
5252 E. 36<sup>th</sup> St. North  
Wichita, KS, USA 67220-3205

The company shall, notify the customer to either send the product, transportation prepaid, to the company at its office in Wichita, Kansas, or to a duly authorized service center. The company shall perform all obligations imposed on it by the terms of this warranty within 60 days of receipt of the defective product.

GREAT PLAINS INDUSTRIES, INC., EXCLUDES LIABILITY UNDER THIS WARRANTY FOR DIRECT, INDIRECT, INCIDENTAL AND CONSEQUENTIAL DAMAGES INCURRED IN THE USE OR LOSS OF USE OF THE PRODUCT WARRANTED HEREUNDER.

The company herewith expressly disclaims any warranty of merchantability or fitness for any particular purpose other than for which it was designed.

This warranty gives you specific rights and you may also have other rights which vary from U.S. state to U.S. state.

Note: In compliance with MAGNUSON MOSS CONSUMER WARRANTY ACT – Part 702 (governs the resale availability of the warranty terms).



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